

# SM Series **Steel-Mill Cylinders**Heavy-Duty Hydraulic and Pneumatic



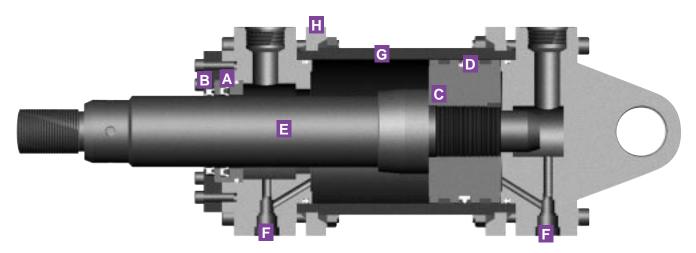
**HYDRO-LINE, INC.** 



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## **SM** Design Features



### A Heavy Duty Rod Cartridge

- SAE 660 bronze rod cartridge is pilot-fitted into the head and incorporates inboard and outboard bearing areas.
- High durometer double lip rod wiper.
- Metallic rod wiper available as a no charge option.
- Aluminum bronze material available as an option.

### **B** Rod Seal and Wiper

Hydraulic:

- High durometer urethane mechanically loaded rod seal with a double lip rod wiper provides contamination exclusion and abrasion resistance.
- Other rod sealing and wiping systems are available as an option.

#### Pneumatic:

- High quality nitrile U-cup rod seal and double-lipped wiper.
- Other rod sealing and wiping systems are available as an option.

### **C** Secured Piston

- One piece pilot-fitted ductile iron material.
- Secured to the piston rod by set screws staked in place.
- Steel pistons available as an option with wear bands or bronze overlay.

#### Piston Seals

Hydraulic:

- Bi-directional nitrile piston seal with outboard wearbands prevents pressure traps and protects against sideloading.
- Other sealing configurations are available as an option.

#### Pneumatic:

- High quality nitrile U-cup piston seals.
- Other sealing configurations are available as an option.

### E High Yield Piston Rod

- High yield, turned, ground and polished C1045/50 microalloy steel.
- Hard chrome plated a minimum of .001" diametrically.
- Heavier plating available as an option, in addition to various types of stainless steel and chrome over nickel plated rod material.

### **E** Cushions

- Adjustable design allows for smooth deceleration.
- Ball check design allows for a smooth breakaway from cushion.

## G High Yield Steel Tubing Hydraulic:

Tyuraulic.

- High yield strength steel.
- All tubes honed after welding of flanges.
- Chrome-plated bores available as an option.

#### Pneumatic:

- High yield strength steel.
- Tubes honed & chrome-plated to .001" minimum diametrically after welding fabrication of flanges.
- Heavier plating available as an option.

### **H** Body Flanges

- · Steel construction.
- Grade 8 bolts used for assembly with hardened steel washers.
- Hydraulic: Flanges welded to the body tube for maximum strength and durability.
- Pneumatic: Split ring and groove design secures flanges in standard duty applications; welded flanges are available for heavier duty applications.

### **Specifications**

Bore Sizes: 2" through 16"

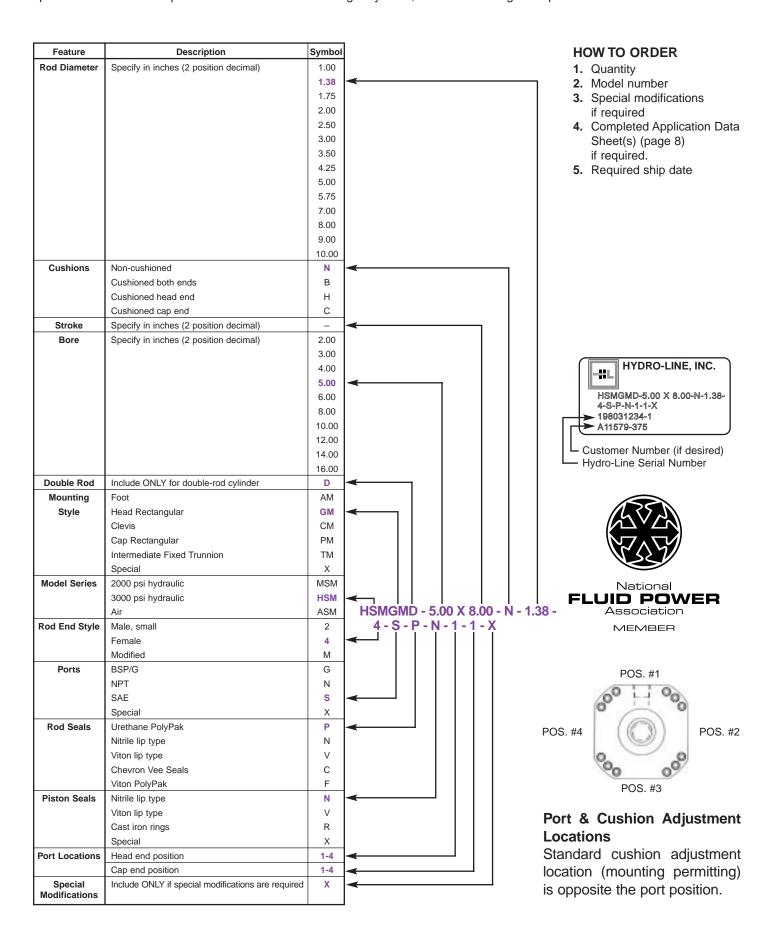
Pressure Ratings: MSM – 2,000 psi Nominal Hydraulic Service

HSM - 3,000 psi Nominal Hydraulic Service

ASM - Pneumatic Service

## How to Order an SM Cylinder

Hydro-Line standard cylinders can be completely and accurately identified with a model number that encodes construction specifications. To develop the model number for ordering a cylinder, see the following example:



**Hydro-Line Application Data Sheet** 

Company Name:		Distributor Name:		
Contact:		Contact:		
Phone Number: Fax N	lumber:	Phone Number:	Fax N	lumber:
QUANTITY  MODEL/SERIES MOUNT BORE  DOUBLE END ADDITIONAL ROD STYLE ROD LENGTH		SHION ROD DIA. F	ROD STY PORTS ROD	MODEL PREFIX
STOP TUBE LENGTH  Please fill in all available information above.	Refer to the Hydro-Line Mo			
WHAT IS THE OPERATING EN		WHAT IS THE	E WORK BEING I d <b>Speed</b>	
	-	Pushlbs. Ext		Cycles per minute
Air Minimum P.S.I. I         Oil Typical P.S.I. I         Other Maximum P.S.I. I         Fluid Type	Typical °F			(in and out)
	WHAT IS THE		- 10 · //	
	From Vertical	izontal Firm		lbs.
WHAT ENVIRON	MENTAL CONDITIONS	S IS THE CYLINDER	SUBJECTED TO	?
Standard Factory Corrosive Wasl	hdown Chem	ical	Outdoors	Other
WHAT IS T	HE PRESENT CYLIND	ER TYPE AND MODE	L NUMBER?	
Wilking the trederit roblem	•			
WHAT INDUSTRY IS THE CYLINDE USED IN?	R WHAT TYPE OF CYLINDER USE	F MACHINE IS THE ED ON?		CYLINDER NAME APPLICATION?
APPLICATION SKETCH:		DESCRIPTION OF A		
		OR SPECIAL REQU	NKENENI:	
PREPARED BY:	DATE:	REVIEWED BY:		DATE:
CUSTOMER DRAWING NUMBER:	REVISION	N DATES:	HYDRO-LINE	L QUOTE NUMBER:

## Commitment to Quality

It is the policy of Hydro-Line, Inc. to design, produce and deliver defect-free products and provide superior services, the first time and every time, that consistently meet the needs of our customers. Our philosophy calls upon every employee to strive for excellence in customer satisfaction through continuous improvement.



## Custom Cylinders For Special Applications

Hydro-Line's full line of cylinder products and options fit most customers' application requirements, however, a special cylinder is often required to meet custom specifications. These custom cylinders are often needed to solve difficult application problems, upgrade existing equipment or are designed into new machinery.

Hydro-Line's Sales, Engineering and Manufacturing groups are cylinder specialists and have many years of experience in the interpretation of requirements, design and manufacture of custom cylinder products.



- Bore diameters to 48"
- Stroke lengths to 300"
- Operating pressures to 10,000 psi or higher
- Operating mediums ranging from shop air to nitrogen, or from standard hydraulic fluid to special synthetic fluids
- Tie rod, threaded, bolted, and welded cylinder construction
- Finite element analysis
- Application simulation in our testing laboratories















= Solutions

Hydro-Line would appreciate an opportunity to submit a proposal to solve your application problem or fulfill your current cylinder requirements. Simply copy and complete the Application Data Sheet on page 4 and fax to your authorized Hydro-Line distributor.

#### ONE YEAR LIMITED WARRANTY

#### **One Year Normal Use**

Hydro-Line Products are warranted for a period of one year from date of shipment from our plant to be free from defects in workmanship and material under correct use, normal operating conditions and proper applications. This warranty does not extend to goods damaged, or subjected to accident, abuse, or misuse after shipment from our factory, nor to goods altered or repaired by anyone other than authorized Hydro-Line representatives.

#### **Disclaimers**

This one year limited warranty is the only warranty extended by Hydro-Line in connection with any sale by Hydro-Line. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, notwithstanding disclosure to Hydro-Line of the product's intended use. An affirmation of fact or promise made on behalf of Hydro-Line shall not be deemed to create an expressed warranty that the goods shall conform to the affirmation of promise; any description of the goods is for the sole purpose of identifying them and shall not be deemed to create an expressed warranty that the goods shall conform to such description; any sample or model is for illustrative purposes only and shall not be deemed to create an expressed warranty that the goods shall conform to the sample or model; and no affirmation or promise, or description, or sample or model, shall be deemed part of the basis of the bargain.

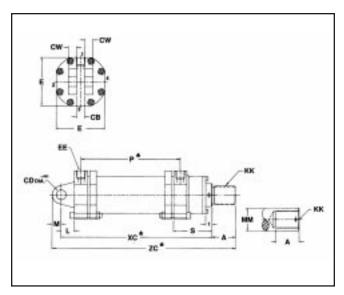
#### **Exclusive Remedy**

Hydro-Line's obligation upon breach of warranty shall be limited to replacing or

repairing at our option, free of charge, but not including installation, dismantling, reassembling or any other charge, the particular product or part which inspection discloses to have been defective at time of shipment. Inspection may be at the place of installation and use, or at our plant if requested (if returned to us at our expense including lowest transportation cost). Written notice of such defect shall be given by customer to Hydro-Line within 30 days after such defect(s) appear. Written permission for any warranty claim return must be first obtained from authorized Hydro-Line representatives. All returns must be accompanied with a complete written explanation of claimed defects and the circumstances of operational failure. Replacement of cylinders or parts thereof repaired under this warranty shall be warranted under the terms of this warranty for the remainder of the term of the original warranty or for a period of six months after such repair or replacement, whichever is longer. Upon expiration of the warranty, all of Hydro-Line's obligations hereunder shall terminate.

IN NO EVENT SHALL HYDRO-LINE HAVE ANY LIABILITY FOR PAYMENT OF ANY CONSEQUENTIAL, INCIDENTAL, INDIRECT, SPECIAL OR TORT DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, ANY LOSS OF PROFITS, TO THE EXTENT EXCLUSION IS PERMITTED BY LAW.

This warranty states our entire and exclusive liability and buyer's exclusive remedy for any claim of damages in connection with the sale or furnishing of Hydro-Line's products or parts, their design, suitability for use, installations or operation, or for any claimed defects therein. Goods not manufactured by Hydro-Line are furnished subject only to the Manufacturer's warranties, if any, and without warranties, expressed or implied, by Hydro-Line.



## MSMCM - 2000 psi

BORE	2	3	4	5	6	8	10	12	14	16
Е	31/4	43/4	6%	73/8	87/8	111/4	15	18	20	22
EE (BSP/NPT)	1/2	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#8	#12	#12	#16	#20	#20	#24	#24	#32	#32
СВ	11/4	11/2	2	21/2	21/2	3	31/2	41/2	5	6
CD	3/4	1	1%	13/4	2	2	21/2	3	31/2	41/4
CW	5/8	3/4	1	11/4	11/4	1½	13/4	21/4	21/2	3
L	13/8	15/8	17/8	21/8	25/8	33/16	311/16	43/16	5	51/2
M	3/4	11/8	11/4	15/8	11//8	17/8	23/8	27/8	3%	4
Р*	35/8	41/4	41/2	53/8	61/8	7	85/8	91/2	10%	115⁄8
MM	1	1%	13/4	2	21/2	3	31/2	41/4	53/4	53/4
MM(ALT ROD)	1%	2	21/2	3½	41/4	53/4	53/4	53/4	7	7
KK	3/4-16	1-14	11/4-12	1½-12	17/8-12	21/4-12	21/2-12	3-12	4-12	4-12
KK(ALT ROD)	1-14	1½-12	1%-12	2½-12	3-12	4-12	4-12	4-12	5-12	5-12
Α	1	1%	13/4	2	21/2	3	31/2	41/4	53/4	53/4
A(ALT ROD)	1%	2	21/2	31/2	41/4	53/4	53/4	53/4	7	7
XC*	81/8	93/4	10½	121/8	13¾	15 <sup>13</sup> / <sub>16</sub>	185/8	20¾	243/16	2511/16
XC(ALT ROD)	81/2	101/8	11	131/4	151/4	17 <sup>15</sup> / <sub>16</sub>	20%	21¾	2415/16	267/16
ZC*	97/8	121/4	13½	15¾	181/8	2011/16	241/2	271//8	335/16	357/16
ZC(ALT ROD)	10%	131/4	14¾	18%	21%	25%16	28½	30%	355/16	377/16
S	31/4	4	41/4	43/4	51/8	53/4	67/16	73/16	89/16	8%16
S(ALT ROD)	35/8	43/8	43/4	57/8	65/8	77/8	83/16	83/16	95/16	95/16

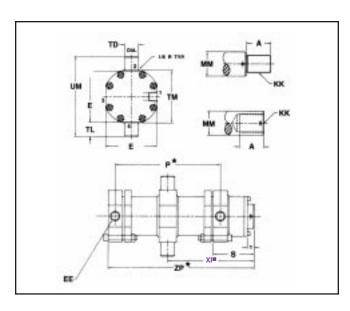
### HSMCM - 3000 psi

BORE	3	4	5	6	8	10	12	14	16
E	5	71/8	81/2	10	13	161/4	19½	22	25½
EE (BSP/NPT)	3/4	3/4	1	11/4	11/4	11/2	1½	2	2
EE (SAE)	#12	#12	#16	#20	#20	#24	#24	#32	#32
СВ	2	21/2	21/2	3	41/2	51/2	61/2	8	91/2
CD	13/8	13/4	2	2	3½	4	5	51/2	61/2
CW	1	11/4	11/4	11/2	21/4	2 3/4	31/4	4	43/4
L	27/16	3	37/16	313/16	5½	51/16	63/4	<b>7</b> 5⁄16	81/4
M	11/4	15/8	2	17/8	4	41/2	5½	6	7
P*	6	7	715/16	83/8	91/4	10½	11%	121/4	13%
MM	13/4	2	21/2	3	41/4	5	53/4	7	8
MM(ALT ROD)	13/4	21/2	3½	41/4	53/4	7	8	9	10
KK	11/4-12	1½-12	17/8-12	21/4-12	3-12	4-12	4-12	6-8	7-8
KK(ALT ROD)	1½-12	17/8-12	2½-12	3-12	4-12	5-12	5-12	6-8	7-8
Α	13/4	2	21/2	3	41/4	5	53/4	7	8
A(ALT ROD)	2	21/2	31/2	41/4	53/4	7	8	9	10
XC*	15	16%	18¾	201/4	23¾	26%	281/8	31%	345/8
XC(ALT ROD)	15	16%	18¾	201/4	23¾	26%	281/8	31%	345/8
ZC*	18	201/4	231/4	251/8	32	357/8	39%	44%	495/8
ZC(ALT ROD)	181/4	20¾	241/4	26%	33½	37%	41%	46%	51%
S	61/2	65%	73/8	81/16	9	101/16	10	1113/16	12¾
S(ALT ROD)	61/2	65%	73/8	81/16	9	101/16	10	11 <sup>13</sup> ⁄16	12¾

Dimensions shown in purple are mounting dimensions.

★ Add stroke to all starred dimensions.

## Cylinder Dimensions



### MSMTM - 2000 psi

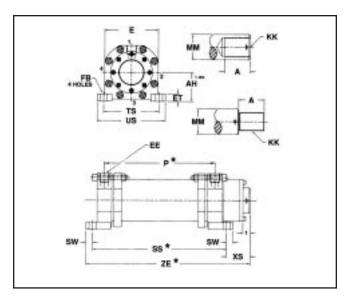
BORE	2	3	4	5	6	8	10	12	14	16
E	31/4	43/4	63/8	73/8	87/8	111/4	15	18	20	22
EE (BSP/NPT)	1/2	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#8	#12	#12	#16	#20	#20	#24	#24	#32	#32
TD	11/4	13/8	13/4	2	21/4	21/2	3	3½	41/2	5
TL	11/4	1%	13/4	2	21/4	21/2	3	3½	41/2	5
TM	3¾	51/8	6%	79/16	91/8	117⁄16	16½	19	21½	23½
UM	61/4	<b>7</b> 7/8	101/8	11%16	135/8	167/16	221/2	26	30½	33½
Р*	35/8	41/4	41/2	5%	61/8	7	85/8	91/2	10%	11%
MM	1	1%	13⁄4	2	21/2	3	31/2	41/4	53/4	53/4
MM(ALT ROD)	13/8	2	21/2	3½	41/4	53/4	53/4	53/4	7	7
KK	3/4-16	1-14	11/4-12	1½-12	17⁄8-12	21/4-12	21/2-12	3-12	4-12	4-12
KK(ALT ROD)	1-14	1½-12	17/8-12	2½-12	3-12	4-12	4-12	4-12	5-12	5-12
Α	1	1%	13/4	2	21/2	3	3½	41/4	53/4	53/4
A(ALT ROD)	13/8	2	21/2	31/2	41/4	53/4	53/4	53/4	7	7
ZP*	63/4	81/8	85/8	10	111/8	125/8	1415/16	16%16	193/16	203/16
ZP(ALT ROD)	71//8	81/2	91/8	111/8	12%	143/4	16 <sup>11</sup> / <sub>16</sub>	17%16	19¹5⁄16	2015/16
S	31/4	4	41/4	43/4	51/8	5¾	67/16	73/16	89/16	89/16
S(ALT ROD)	35/8	43/8	43/4	57/8	65/8	71//8	83/16	83/16	95/16	95/16

## **HSMTM - 3000 psi**

BORE	3	4	5	6	8	10	12	14	16
Е	5	71/8	81/2	10	13	161/4	19½	22	25½
EE (BSP/NPT)	3/4	3/4	1	11/4	11/4	11/2	1½	2	2
EE (SAE)	#12	#12	#16	#20	#20	#24	#24	#32	#32
TD	11/2	13/4	21/4	21/2	3½	4	5	51/2	6½
TL	15⁄8	21/8	25/8	3	41/4	51/4	61/4	63/4	71/4
TM	6½	81/4	93/4	10¾	141/2	18	201/2	23	26½
UM	93/4	121/2	15	16¾	23	28½	33	36½	41
P*	6	7	715/16	85/8	95/8	10½	11%	121/4	13%
MM	13/4	2	21/2	3	41/4	5	53/4	7	8
MM(ALT ROD)	2	21/2	31/2	41/4	53/4	7	8	9	10
KK	11/4-12	1½-12	17/8-12	21/4-12	3-12	4-12	4-12	6-8	7-8
KK(ALT ROD)	1½-12	17/8-12	2½-12	3-12	4-12	5-12	5-12	6-8	7-8
Α	13/4	2	21/2	3	41/4	5	53/4	7	8
A(ALT ROD)	2	2½	3½	41/4	53/4	7	8	9	10
ZP*	129/16	135/8	155/16	167/16	181⁄4	215/16	21%	241/16	26%
ZP(ALT ROD)	129/16	135/8	155/16	167/16	181⁄4	215/16	21%	241/16	26%
S	6½	65%	7%	81/16	9	101/16	10	11 <sup>13</sup> ⁄ <sub>16</sub>	123/4
S(ALT ROD)	61/2	65%	73/8	81/16	9	101/16	10	11 <sup>13</sup> ⁄16	12¾

Dimensions shown in purple are mounting dimensions.

- ★ Add stroke to all starred dimensions.
- XI dimension customer to specify.



### MSMAM - 2000 psi

BORE	2	3	4	5	6	8	10	12	14	16
Е	31/4	43/4	6%	7%	87/8	111/4	15	18	20	22
EE (BSP/NPT)	1/2	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#8	#12	#12	#16	#20	#20	#24	#24	#32	#32
AH	17/8	23/4	3%	4	41/2	5 <sup>13</sup> / <sub>16</sub>	75/8	91/8	10½	11½
ET	5/8	1	7/8	1	11/4	13/8	15⁄8	17/8	21/8	23/8
FB	9/16	11/16	13/16	15/16	11/16	13/16	15/16	19⁄16	1 13/16	21/16
P*	35/8	41/4	41/2	5%	61/8	7	8%	9½	10%	11%
ss*	6	7	<b>7</b> 5⁄8	81/2	97/8	10%	12%	141/8	197/8	22%
SW	1/2	5/8	3/4	7/8	1	11/8	11/4	1½	13/4	2
TS	4	5%	6%	75/8	83/4	10¾	11	13	16½	18
US	5	67/8	77/8	93/8	10¾	13	131/2	16	20	22
MM	1	1%	13/4	2	2½	3	3½	41/4	5¾	53/4
MM(ALT ROD)	1%	2	21/2	3½	41/4	53/4	53/4	53/4	7	7
KK	3/4-16	1-14	11/4-12	1½-12	17/8-12	21/4-12	21/2-12	3-12	4-12	4-12
KK(ALT ROD)	1-14	1½-12	1%-12	2½-12	3-12	4-12	4-12	4-12	5-12	4-12
Α	1	1%	1¾	2	2½	3	3½	41/4	53/4	5¾
A(ALT ROD)	1%	2	21/2	3½	41/4	53/4	53/4	53/4	7	7
XS	15/16	13/4	113/16	21/8	2	211/16	3	37/16	23/8	1%
XS(ALT ROD)	111/16	21/8	25/16	31/4	3½	413/16	4¾	47/16	31/8	2%
ZE*	713/16	9%	103/16	11½	121/8	147/16	16%	191/16	24	26
ZE(ALT ROD)	83/16	9¾	1011/16	12%	14%	16%16	18%	201/16	24¾	26¾

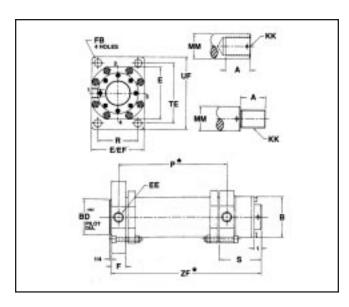
### HSMAM - 3000 psi

BORE	3	4	5	6	8	10	12	14	16
E	5	71/8	81/2	10	13	161/4	19½	22	25½
EE (BSP/NPT)	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#12	#12	#16	#20	#20	#24	#24	#32	#32
AH	35/8	41/2	51/8	5%	7½	9	11	12¾	14
ET	7/8	1	1½	17/8	21/4	21/2	23/4	3	31/2
FB	11/16	13/16	11/16	15/16	19/16	17/8	23/8	25/8	31/8
Р*	6	7	75/16	85/8	91/4	10½	11%	121/4	13%
ss*	11	11½	13%	151/8	16¾	19%	20	24	261/2
SW	5/8	3/4	1	11/4	11/2	17/8	21/4	21/2	3
TS	51/4	7	71/2	8	11	13	15	19	21
US	61/2	81/2	91/2	10½	14	171/2	21	24	271/2
MM	13/4	2	21/2	3	41/4	5	53/4	7	8
MM(ALT ROD)	2	21/2	3½	41/4	53/4	7	8	9	10
KK	11/4-12	1½-12	1%-12	21/4-12	3-12	4-12	4-12	6-8	7-8
KK(ALT ROD)	1½-12	17/8-12	2½-12	3-12	4-12	5-12	5-12	6-8	7-8
Α	13/4	2	21/2	3	41/4	5	53/4	7	8
A(ALT ROD)	2	2½	31/2	41/4	53/4	7	8	9	10
XS	31/4	3½	31/2	3½	4	4	4	41/8	41/4
XS(ALT ROD)	31/4	3½	3½	3½	4	4	4	41//8	41/4
ZE*	147/8	15¾	181/8	19%	221/4	25½	261/4	30%	33
ZE(ALT ROD)	147/8	15¾	181/8	197/8	221/4	25½	261/4	30%	33

Dimensions shown in purple are mounting dimensions.

 $\star$  Add stroke to all starred dimensions.

## Cylinder Dimensions



### MSMPM - 2000 psi

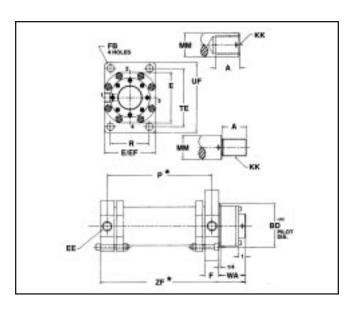
BORE	2	3	4	5	6	8	10	12	14	16
Е	31/4	43/4	63/8	73/8	87/8	111/4	15	18	20	22
EE (BSP/NPT)	1/2	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#8	#12	#12	#16	#20	#20	#24	#24	#32	#32
EF	31/4	43/4	63/8	73/8	87/8	111/4	15	18	20	22
F	13/8	1%	15⁄8	2	23/8	23/8	23/4	23/4	31/8	31/8
FB	13/32	11/16	13/16	11/16	15/16	19⁄16	113/16	21/16	21/16	29/16
Р*	35/8	41/4	41/2	53/8	61/8	7	85/8	91/2	105/8	115⁄8
R	21/2	3%	43/4	55/8	57/8	81/2	111/2	141/2	16	171/2
TE	41/4	53/4	71/4	81/2	101/4	12½	15½	171/2	20	21
UF	51/8	71/8	87/8	101/4	131⁄4	151/4	19	21	24	251/2
MM	1	1%	13⁄4	2	21/2	3	31/2	41/4	53/4	5¾
MM(ALT ROD)	13/8	2	21/2	31/2	41/4	53/4	53/4	53/4	7	7
KK	3/4-16	1-14	1½-12	1½-12	1%-12	21/4-12	2½-12	3-12	4-12	4-12
KK(ALT ROD)	1-14	1½-12	1%-12	2½-12	3-12	4-12	4-12	4-12	5-12	5-12
Α	1	1%	13⁄4	2	21/2	3	31/2	41/4	53/4	5¾
A(ALT ROD)	13⁄8	2	21/2	31/2	41/4	53/4	53/4	53/4	7	7
BD	2	35/8	43/8	5	6	8	10	12	13	141/4
BD(ALT ROD)	2	35/8	43/8	5	6	8	10	12	13	141/4
ZF*	63/4	81/8	85/8	10	111/8	12%	1415/16	16%16	19¾16	203/16
ZF(ALT ROD)	71//8	81/2	91/8	111//8	12%	14¾	1611/16	17%16	19 <sup>15</sup> ⁄16	2015/16
S	31/4	4	41/4	43/4	51//8	53/4	67/16	73/16	89/16	89/16
S(ALT ROD)	35/8	43/8	43/4	57/8	65/8	77//8	83/16	83/16	95/16	95/16

## **HSMPM - 3000 psi**

BORE	3	4	5	6	8	10	12	14	16
E	5	71/8	81/2	10	13	161/4	19½	22	25½
EE (BSP/NPT)	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#12	#12	#16	#20	#20	#24	#24	#32	#32
EF	61/4	8	91/4	101/4	14	17	191/2	22	251/2
F	2	2	23/8	25/8	3	37/8	37/8	43/8	43/4
FB	15/16	15/16	19/16	113/16	25/8	25/8	31/8	35/8	41/8
Р	6	7	715/16	85/8	91/4	10½	11%	121/4	135/8
R	41/2	5½	6	7	9	12	13½	15	171/2
TE	63/4	83/4	10½	123/4	16¾	18½	22	25	29
UF	81/2	111/4	13½	161/4	21¾	23½	28	32	37
MM	13/4	2	21/2	3	41/4	5	5¾	7	8
MM(ALT ROD)	2	2½	31/2	41/4	53/4	7	8	9	10
KK	11/4-12	1½-12	1%-12	21/4-12	3-12	4-12	4-12	6-8	7-8
KK(ALT ROD)	1½-12	1%-12	2½-12	3-12	4-12	5-12	5-12	6-8	7-8
Α	13/4	2	21/2	3	41/4	5	53/4	7	8
A(ALT ROD)	2	2½	3½	41/4	53/4	7	8	9	10
BD	35/8	41/2	53/4	61/2	83/4	10	11½	13	141/4
BD(ALT ROD)	35/8	41/2	5¾	61/2	83/4	10	11½	13	141/4
ZF	129/16	13%	155/16	167/16	181⁄4	20%16	21%	241/16	263/8
ZF(ALT ROD)	129/16	13%	155/16	167/16	181⁄4	20%16	21%	241/16	26%
S	6½	6%	7%	81/16	9	101/16	10	11 <sup>13</sup> ⁄16	12¾

Dimensions shown in purple are mounting dimensions.

 $\bigstar$  Add stroke to all starred dimensions.



### MSMGM - 2000 psi

BORE	2	3	4	5	6	8	10	12	14	16
E	31/4	43/4	63/8	73/8	87/8	111/4	15	18	20	22
EE (BSP/NPT)	1/2	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#8	#12	#12	#16	#20	#20	#24	#24	#32	#32
EF	31/4	43/4	63/8	73/8	87/8	111/4	15	18	20	22
F	13/8	15/8	15/8	2	23/8	23/8	23/4	23/4	31/8	31/8
FB	13/32	11/16	13/16	11/16	15/16	19/16	113/16	21/16	21/16	29/16
Р*	35/8	41/4	41/2	5%	61/8	7	85/8	9½	10%	11%
R	21/2	3%	43/4	55/8	57/8	81/2	11½	141/2	16	171/2
TE	41/4	53/4	71/4	81/2	101/4	12½	15½	17½	20	21
UF	51/8	71/8	87/8	101/4	131/4	151/4	19	21	24	251/2
MM	1	1%	1¾	2	2½	3	3½	41/4	53/4	5¾
MM(ALT ROD)	1%	2	21/2	3½	41/4	53/4	5¾	5¾	7	7
KK	3⁄4-16	1-14	11/4-12	1½-12	1%-12	21/4-12	2½-12	3-12	4-12	4-12
KK(ALT ROD)	1-14	1½-12	17/8-12	2½-12	3-12	4-12	4-12	4-12	5-12	5-12
Α	1	1%	13⁄4	2	21/2	3	3½	41/4	53/4	5¾
A(ALT ROD)	1%	2	21/2	3½	41/4	53/4	5¾	5¾	7	7
BD	31/8	45/8	5%	63/8	71/2	91/2	10	12	13	141/4
BD(ALT ROD)	31/8	45%	5%	6%	71/2	91/2	10	12	13	141/4
WA	11//8	2%	25/8	23/4	23/4	3%	311/16	47/16	57/16	57/16
WA(ALT ROD)	21/4	23/4	31/8	37/8	41/4	5½	57/16	57/16	63/16	63/16
ZF *	6¾	81/8	85%	10	111//8	12%	1415/16	16%16	19¾16	203/16
ZF(ALT ROD)	71//8	8½	91/8	111/8	12%	14¾	1611/16	17%16	19¹5⁄16	2015/16

### HSMGM - 3000 psi

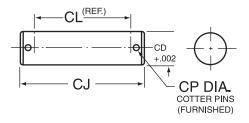
BORE	3	4	5	6	8	10	12	14	16
		<u> </u>		Ť					
Е	5	71/8	81/2	10	13	161/4	19½	22	25½
EE (BSP/NPT)	3/4	3/4	1	11/4	11/4	1½	1½	2	2
EE (SAE)	#12	#12	#16	#20	#20	#24	#24	#32	#32
EF	61/4	8	91/4	101/4	14	17	191/2	22	251/2
F	21/4	23/4	3	31/4	33/4	41/2	5	51/2	6
FB	15/16	15/16	19/16	1 13/16	25/8	25/8	31/8	35/8	41/8
Р*	6	7	715/16	85/8	91/4	10½	113/8	121/4	135⁄8
R	41/2	5½	6	7	9	12	13½	15	171/2
TE	63/4	83/4	10½	12¾	16¾	18½	22	25	29
UF	81/2	111/4	13½	161/4	21¾	231/2	28	32	37
MM	13/4	2	21/2	3	41/4	5	5¾	7	8
MM(ALT ROD)	2	21/2	31/2	41/4	53/4	7	8	7	10
KK	11/4-12	1½-12	17/8-12	21/4-12	3-12	4-12	4-12	6-8	7-8
KK(ALT ROD)	1½-12	1%-12	2½-12	3-12	4-12	5-12	5-12	6-8	7-8
Α	13/4	2	21/2	3	41/4	5	5¾	7	8
A(ALT ROD)	2	21/2	31/2	41/4	53/4	7	8	9	10
BD	43/4	6	63/4	71/2	10	11½	13	141/2	15¾
BD(ALT ROD)	43/4	6	6¾	71/2	10	11½	13	141/2	15¾
WA	31/2	31/4	3½	33/4	41/4	41/2	4	5½	6
WA(ALT ROD)	31/2	31/4	31/2	3¾	41/4	41/2	4	51/2	6
ZF *	11 <sup>13</sup> / <sub>16</sub>	13	147/16	15%	171/4	19½	20%	231/4	25%
ZF(ALT ROD)	11 <sup>13</sup> ⁄ <sub>16</sub>	13	147/16	15%	171⁄4	19½	20%	231/4	25%

Dimensions shown in purple are mounting dimensions.

 $\bigstar$  Add stroke to all starred dimensions.

## **Cylinder Mounting Accessories**

### **Pivot Pin**

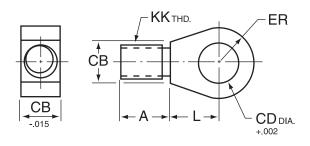


- 1. Pivot pins are furnished with clevis mounted cylinders.
- 2. Pivot pins must be ordered as a separate item if to be used with female eye, female clevis, standard eye bracket and clevis bracket. They are included only with swivel eye bracket.

  3. CL = (2 x CW) + CB

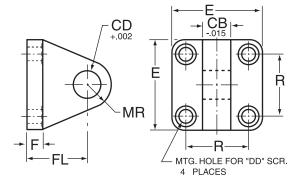
Part No.	CD	CJ	CL	CP	
PP-075	.750	31/4	21/2	3/16	
PP-125	1.250	33/4	3	3/16	
PP-137	1.375	4	31/4	3/16	
PP-150	1.500	43/4	33/4	1/4	
PP-175	1.750	5 <sup>1</sup> / <sub>2</sub>	41/2	1/4	
PP-200	2.000	7	6	1/4	
PP-250	2.500	8	7	1/4	
PP-300	3.000	10 <sup>1</sup> / <sub>2</sub>	9	3/8	
PP-350	3.500	11 <sup>1</sup> / <sub>2</sub>	10	3/8	
PP-425	4.250	13 <sup>1</sup> / <sub>2</sub>	12	3/8	

### Male Eye



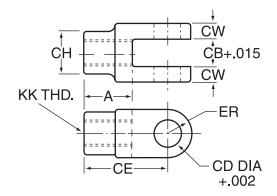
Part No.	Α	СВ	CD	ER	KK	L
ME-075	7/8	11/4	.752	5/8	3/4-16	7/8
ME-125	11/4	11/2	1.252	11/8	1-14	13/8
ME-137	15/8	2	1.377	11/4	11/4-12	11/2
ME-150	17/8	21/4	1.502	13/8	11/2-12	15/8
ME-175	23/8	23/4	1.752	15/8	17/8-12	17/8
ME-200	27/8	31/4	2.002	17/8	21/4-12	21/8
ME-250	33/8	33/4	2.502	23/8	21/2-12	25/8
ME-300	4	41/2	3.002	27/8	3-12	31/8
ME-350	51/2	6	3.502	33/8	4-12	35/8
ME-425	61/2	71/2	4.252	4	5-12	41/4

### **Eye Bracket**



Part No.	СВ	CD	DD	E	F	FL	MR	R
EB-075	1	.752	3/8	3	9/16	13/4	5/8	21/4
EB-125	11/4	1.252	5/8	5	15/16	3	11/8	33/4
EB-137	11/4	1.377	3/4	6	13/16	37/8	11/4	41/2
EB-150	11/4	1.502	1	7	17/16	45/8	13/8	5
EB-175	11/2	1.752	11/4	81/4	111/16	5 <sup>5</sup> /8	1 <sup>5</sup> /8	6
EB-200	3	2.002	11/2	10	1 <sup>15</sup> / <sub>16</sub>	6 <sup>7</sup> /8	17/8	71/4
EB-250	31/2	2.502	13/4	13 <sup>1</sup> / <sub>4</sub>	23/16	83/4	23/8	10
EB-300	41/2	3.002	2	15 <sup>3</sup> / <sub>4</sub>	27/16	10 <sup>1</sup> / <sub>4</sub>	27/8	12
EB-350	5	3.502	2	18	27/16	11 <sup>1</sup> / <sub>4</sub>	33/8	14 <sup>1</sup> / <sub>4</sub>
EB-425	6	4.252	21/2	201/2	2 <sup>15</sup> /16	12 <sup>1</sup> / <sub>2</sub>	4	16

### **Female Clevis**



Part No.	Α	СВ	CD	CE	СН	CW	ER	KK
FC-075	11/8	1	.752	2	11/8	3/4	5/8	3/4-16
FC-125	1 <sup>1</sup> /2	1 <sup>1</sup> / <sub>4</sub>	1.252	27/8	2	7/8	1 <sup>1</sup> /8	1-14
FC-137	17/8	11/4	1.377	33/8	21/4	1	11/4	1 <sup>1</sup> /4-12
FC-150	21/8	11/4	1.502	33/4	21/2	1 <sup>1</sup> / <sub>4</sub>	13/8	11/2-12
FC-175	2 <sup>5</sup> /8	1 <sup>1</sup> /2	1.752	41/2	3	1 <sup>1</sup> /2	1 <sup>5</sup> /8	1 <sup>7</sup> /8-12
FC-200	31/8	3	2.002	51/4	31/2	11/2	17/8	21/4-12
FC-250	35/8	31/2	2.502	61/4	4	13/4	23/8	21/2-12
FC-300	4 <sup>3</sup> /8	41/2	3.002	71/2	5	21/4	2 <sup>7</sup> /8	3 -12
FC-350	57/8	5	3.502	91/2	6	21/2	33/8	4 -12
FC-425	71/4	6	4.252	<b>11</b> <sup>1</sup> / <sub>2</sub>	71/2	3	4	5 -12

### **HYDRO-LINE Actuation Products**



#### **N5 SERIES CYLINDERS**

- · NFPA interchangeable
- N5 3000 psi nominal hydraulic
- AN5 to 250 psi very heavyduty pneumatic
- LAN5 to 250 psi very heavyduty pneumatic – permanently lubricated
- · All steel construction



## ROCKFORD SERIES CYLINDERS

- ASAE interchangeable agricultural cylinders
- Rockford 2500-2500 psi hydraulic
- Rockford 3000–3000 psi hydraulic



#### **HW SERIES CYLINDERS**

- · Welded construction
- · 3000 psi nominal hydraulic



#### **R5 SERIES CYLINDERS**

- · NFPA interchangeable
- A5/R5 to 250 psi pneumatic
- LA5/LR5 to 250 psi pneumatic permanently lubricated
- HA5 to 400 psi hydraulic
- HR5 1500 psi nominal hydraulic



#### **Q5 SERIES CYLINDERS**

- · NFPA interchangeable
- Q5 to 250 psi pneumatic
- LQ5 to 250 psi pneumatic permanently lubricated
- HQ5 to 400 psi hydraulic
- · Aluminum construction



#### **HM SERIES CYLINDERS**

- Conform to international metric specifications ISO 6020/2 and DIN 24 554
- 25 mm to 200 mm bore sizes
- 210 BAR nominal hydraulic
- All steel construction



## ELECTRONIC FEEDBACK CYLINDERS

Hydraulic or pneumatic cylinders which incorporate cylinder position sensing and feedback throughout the stroke. Available in N5, R5, A5, Q5, HM, HW, SM or special cylinders.



#### **TSAVER CYLINDERS**

- · Threaded body construction
- · To 200 psi pneumatic
- To 1000 psi nominal hydraulic



### **SERIES 20/30 BOOSTERS**

- Standard series to 5000 psi outputCustom designs to 20,000 psi
- T SERIES AIR/OIL TANKS

## All steel construction QT SERIES AIR/OIL TANKS

Aluminum end caps and translucent tubing



#### **SM SERIES CYLINDERS**

- · Steel mill type construction
- MSM-2000 psi nominal hydraulic
- HSM-3000 psi nominal hydraulic
- ASM-Pneumatic



#### **V5 SERIES CYLINDERS**

- NFPA Interchangeable
- To 200 psi pneumatic
- Aluminum construction



Custom cylinders to meet special requirements

- Bores to 48'
- Strokes to 300"
- Pressures to 10,000 psi or higher

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