

# Service Bulletin

Char-Lynn®  
Steering Control Units

No. S93061  
June 8, 1993



**Date:** June 8, 1993

**Subject:** **Changes to 25 Series Steering Control Unit (-002 & -003 Revision Levels)**  
**Changes to 40 Series Steering Control Unit (-002 Revision Level)**

**25 Series Steering Control Unit - 002 Revision Level**

Effective February 1993, the housing for the 25 Series Steering Control Unit was changed from gray iron to ductile iron. This is a product improvement change to increase the pressure capability of the steering unit.

**25 Series Steering Control Unit - 003 Revision Level**

**40 Series Steering Control Unit - 002 Revision Level**

Effective August 1, 1993, the three piece shaft seal arrangement (9092-033 seal, 14400 back-up ring, 250001- 121 o-ring) is replaced with a new one piece seal (9233-001). The new one piece seal is completely interchangeable with the old three piece seal arrangement. A new seal kit (64468-000) has been created to service both the 25 & 40 series steering units. This new seal (64468-000) kit will service all revision levels (-001, -002, -003). The old (64429) seal kit is now obsolete. This is a product improvement change to improve the sealing of the shaft.

Willard Bennett  
Technical Services Manager

Eaton Corporation  
Hydraulics Division  
15151 Hwy. 5  
Eden Prairie, MN 55344  
Telephone 612/937-9800  
Fax 612/937-7130

Eaton Ltd.  
Hydraulics Division  
Glenrothes, Fife  
Scotland, KY7 4NW  
Telephone 01-592-771-771  
Fax 01-592-773-184

Eaton GmbH  
Hydraulics Products  
Am Schimmersfeld 7  
40880 Ratingen, Germany  
Telephone 02102-406-830  
Fax 02102-406-800



Quality System Certified  
Products in this catalog are manufactured  
in an ISO-9001-certified site.

---

**EAT•N**