



Vickers® CM11 Valve LT TIE Stud Modifications

Technical Bulletin V-VM-TB-0001-E

Starting January 2002 the present tie stud and nut fasteners used to hold the CM11 valve sections into an assembly will be phased out and replaced with cap screws for the 1, 2, 3, and 4 section valve assemblies only. Valve assemblies containing more than 4 sections will continue to use the current tie stud and nut fastening system.

This change is being made as a product improvement. It has been found that when using cap screw fasteners a more consistent and higher tensile load is obtained from the applied torque.

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