



Aeroquip

Collet/Spacer Ring Selector Chart

ET1000 Crimp Machine – Thermoplastic Hose



COLLET PART NUMBERS

ET1000DC-M095S

ET1000DC-M215S

T-400-2C

T-400-109C

T-400-122C

ET1000DC-M320S

T-420-30C

SPACER RING PART NUMBERS

T-400-37 (Green)

T-400-38 (Red)

ET1000SR-M100A (Purple)

T-400-112 (Tan)

T-400-47R (Black/Red)

ET1000SR-M215A (Magenta)

ACCESSORY PART NUMBERS

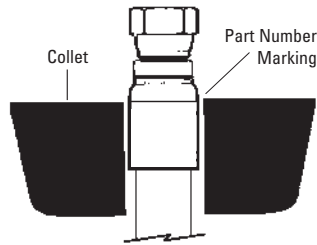
1.5 oz. Tube, high efficiency Teflon®
grease = 140-06701

DIE RING ADAPTER - FOR SMALLER COLLETS

ET1000AR-001

Positioning of fittings within the collet assembly

For hose insertion depth, line collet edge with part number marking.



SPACER RING/COLLET SELECTOR CHART FOR THERMOPLASTIC HOSE

Hose Style	Fitting Style	Collet	Spacer Ring	Flat Side (up/down)	Nominal Crimp Dia. (in.)	Die Ring Adapter Req'd
						(±0.005in.)
FC372-						
FC372-02	FC5800	ET1000DC-M095S	Red	UP	0.375	Yes
FC372-03	FC5800	T-400-2C	Red	UP	0.502	Yes
FC372-04	FC5800	T-400-109C	Green	UP	0.570	Yes
FC372-05	FC5800	T-400-109C	Black/Red	UP	0.640	Yes
FC372-06	FC5800	T-400-122C	Tan	UP	0.705	Yes
FC372-08	FC5800	ET1000DC-M215S	Magenta	UP	0.855	Yes
FC372-12	FC5800	T-420-30C	Purple	UP	1.110	No
FC372-16	FC5800	ET1000DC-M320S	Magenta	UP	1.330	No
FC373-						
FC373-02	FC5800	ET1000DC-M095S	Red	UP	0.375	Yes
FC373-03	FC5800	T-400-2C	Red	UP	0.502	Yes
FC373-04	FC5800	T-400-109C	Green	UP	0.570	Yes
FC373-05	FC5800	T-400-109C	Black/Red	UP	0.640	Yes
FC373-06	FC5800	T-400-122C	Tan	UP	0.705	Yes
FC373-08	FC5800	ET1000DC-M215S	Magenta	UP	0.855	Yes
FC373-12	FC5800	T-420-30C	Purple	UP	1.110	No
FC373-16	FC5800	ET1000DC-M320S	Magenta	UP	1.330	No

SPACER RING/COLLET SELECTOR CHART FOR THERMOPLASTIC HOSE

Hose Style	Fitting Style	Collet	Spacer Ring	Flat Side (up/down)	Nominal Crimp Dia. (in.)	Die Ring Adapter Req'd
						(±0.005in.)
FC374-						
FC374-03	FC5800	T-400-2C	Red	UP	0.502	Yes
FC374-04	FC5800	T-400-109C	Red	UP	0.560	Yes
FC374-06	FC5800	T-400-122C	Purple	UP	0.695	Yes
FC374-08	FC5800	ET1000DC-M215S	Red	UP	0.845	Yes
FC374-12	FC5800	T-420-30C	Red	UP	1.090	No
FC374-16	FC5800	ET1000DC-M320S	Magenta	UP	1.330	No
FC375-						
FC375-03	FC5800	T-400-2C	Red	UP	0.502	Yes
FC375-04	FC5800	T-400-109C	Red	UP	0.560	Yes
FC375-06	FC5800	T-400-122C	Purple	UP	0.695	Yes
FC375-08	FC5800	ET1000DC-M215S	Red	UP	0.845	Yes
FC375-12	FC5800	T-420-30C	Red	UP	1.090	No
FC375-16	FC1006	ET1000DC-M320S	Magenta	UP	1.330	No

SPACER RING PART NUMBERS

SPACER RING PART NUMBERS	COLOR
ET1000SR-M100A	Purple
ET1000SR-M215A	Magenta
T-400-37	Green
T-400-38	Red
T-400-47R	Black/Red
T-400-112	Tan

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