Vickers®

Service Data

Filters

L041 Series Low Pressure Filter

Flows to 1135 L/min (300 USgpm)



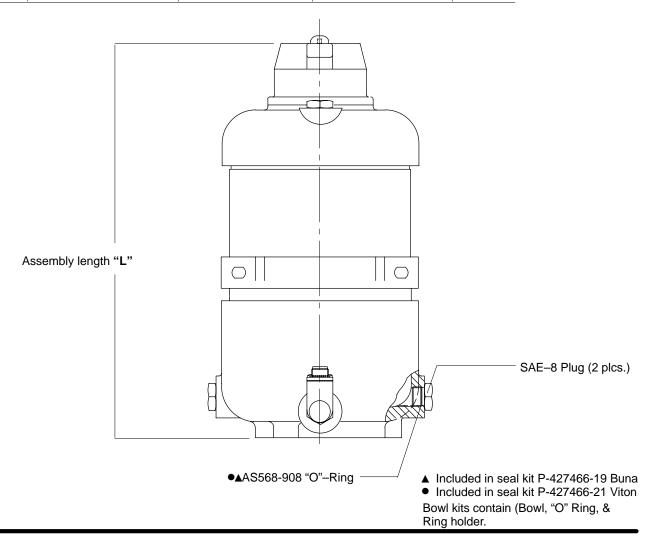


CAUTION

Before servicing the element, the bleed plug in filter housing must be loosened to relieve hydraulic pressure. This will minimize fluid overflow.

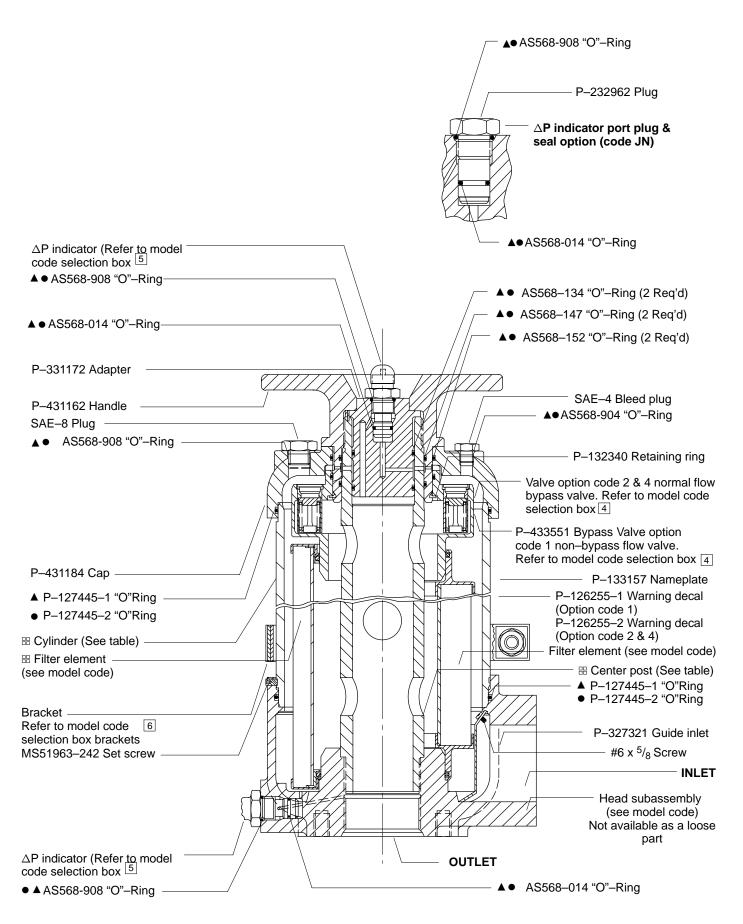
⊞ Assembly length "L" code option (Refer to model code selection)

Model code	⊞ Assy. length (mm) in.	⊞ Cylinder	⊞ Center post	# of clamp assy. req'd
2	(382.57) 15.062	P-331207-1	P-231261-1	1
5	(602.97) 23.739	P-331207-2	P-231261-2	2
8	(1157.30) 45.563	P-331207-3	P-231261-3	3



Eaton Hydraulics, Incorporated 14615 Lone Oak Road Eden Prairie, MN 55344 U.S.A.





- ▲ Included in seal kit P-427466-19 Buna
- Included in seal kit P-427466-21 Viton

Housing Model Code

L041 1 D 4 YH 1 B 2 L 05

1 Filter series

L041

2 Element collapse rating

1 - 150 PSID

NOTE: **1** – use with bypass valve or monitored ΔP indicator

3 Port option

 $D - 1^{1/2}$ SAE-J514 straight thread

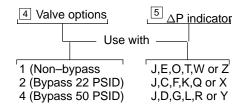
J - 2" SAE-J518 split flange Code 61

K - 2¹/₂" SAE-J518 split flange Code 61

4 Valve option

- 1 Non-bypass
- 2 Bypass set at 22 ± 3 PSID cracking pressure.
- 4 Bypass set at 50 <u>+</u> 5 PSID cracking pressure.

NOTE: Do not use option **1** in systems with surge pressures over 120 PSID.



- △P indicator & receptacle options First designator (Indicator type)
- C Electrical/visual △P 15 + 4 PSID.
- **D** Electrical/visual $\triangle P$ 35 \pm 5 PSID.

△P indicator, First designator (Indicator type) (con't.)

- **E** Electrical/visual ΔP 100 \pm 12 PSID.
- F Electrical/visual ΔP 15 ± 4 PSID thermal lockout (100° F).
- **G** Electrical/visual ΔP 35 \pm 5 PSID thermal lockout (100° F).
- \mathbf{J} No ΔP indicator.
- K Visual ΔP indicator with 15 ± 4 PSID actuation & thermal lockout (100° F)
- L Visual ∆P indicator with 35 ± 5 PSID actuation & thermal lockout (100° F).
- O Visual \(\Delta \P \) indicator with 100 \(\frac{\pm}{2} \) 12 PSID actuation & thermal lockout (100° F).
- **Q** Electrical ΔP switch with 15 ± 4 PSID actuation.
- **R** Electrical $\triangle P$ switch with 35 \pm 5 PSID actuation.
- **T** Electrical $\triangle P$ switch with 100 ± 12 PSID actuation.
- W Electrical/visual ΔP 100 ± 12 PSID thermal lockout (100° F).
- X Electrical/visual △P 15 ± 4 PSID thermal lockout (100° F) & surge control.
- Y Electrical/visual ΔP 35 ± 5 PSID thermal lockout (100° F) & surge control.
- Z Electrical/visual ΔP 100 ± 12 PSID thermal lockout (100° F) & surge control.

Second designator (Electrical receptacle)

- **B** 5 pin Brad Harrison (41512)
- H DIN 43650 or Hirschman receptacle (GSA plug) 3 poles plus ground.

5 Second designator electrical receptacle options (con't.)

N – No receptacle – Use with visual ΔP indicator.

6 Brackets

- 1 No bracket
- 2 Single bracket (Bowl # 2)
- 3 Double bracket (Bowl # 5)
- 4 Triple bracket (Bowl #8)

7 Seal material

- **B** Buna-N
- V Viton-A

8 Bowl length mm (in)	Element code length mm (in)
2 – 358 (14.0)	203,2 (8)
5 – 574 (22.6)	406,4 (16)
8 – 1303 (51.3)	990,6 (39)

9 Element construction

C – C–pak (3, 5, 10, 20)

L - L-pak (grade 3,5,10,20)

10 Fluid cleanliness ratings

Code	Fluid cleanliness level
03	16/ 14/12 or better
05	18/ 16/14 or better
10	20/18/15 or better
20	22/19/16 or better

Element Model Code

V041 1 B 2 C 03

1 Filter element

V041 - For use with L041 series filters

2 Element collapse rating

1 – 150 PSID for C-pak 100 PSID for L-pak

NOTE: **1** – use with bypass valve or monitored ΔP indicator

3 Seal material

B – Buna–N

V - Viton-A

4 Bowl length mm (in)	Element code length mm (in)
0 050 (440)	000 0 (0)

2 – 358 (14.0)	203,2 (8)
5 – 574 (22.6)	406,4 (16)
8 – 1303 (51.3)	990,6 (39)

5 Element construction

C - C-pak (3,5,10 & 20)

L – L–pak (grade 3, 5,10, 20)

6 Fluid cleanliness ratings

Code	Fluid cleanliness level		
03	16/ 14/12 or better		
05	18/ 16/14 or better		
10	20/18/15 or better		
20	22/19/16 or better		

The table above assumes limited ingression and a single pass of pump flow through the element. For more detailed information, please consult Vickers Guide to Systemic Contamination Control **561** or contact your local Vickers Distributor.